

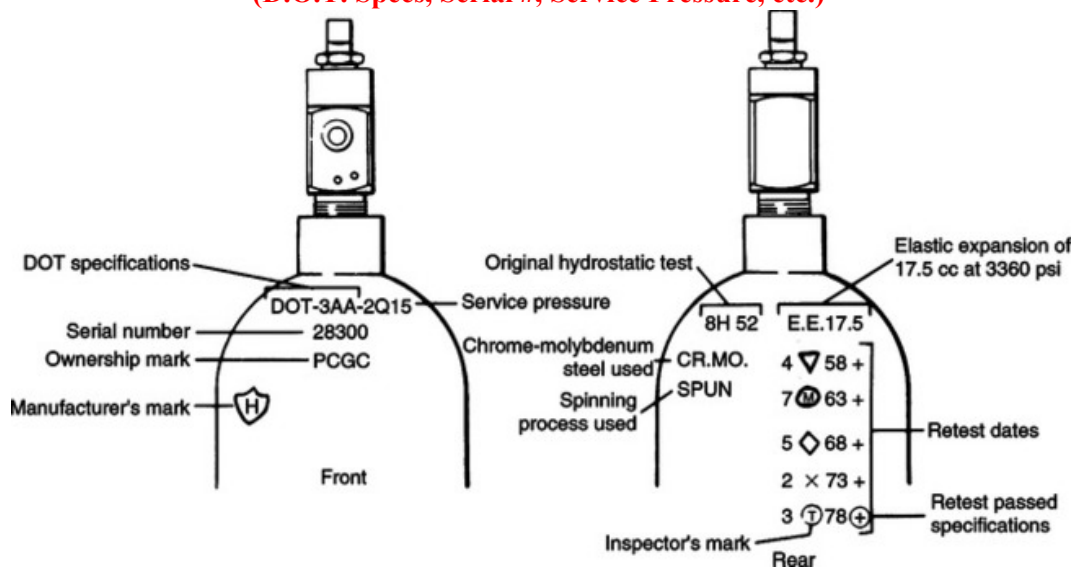
Gas Cylinder Fact Sheet

How to properly transport gas cylinders

1. All gas cylinders should have a valve protection cap.
2. Gas cylinders must be securely placed.

Gas cylinders Information

(D.O.T. Specs, Serial #, Service Pressure, etc.)



Proper manner to store gas cylinders outside

1. Cylinders can be stored on a cylinder truck, chain or on any other steady device that prevents them from being knocked over while being used.
 - All gas cylinders should always be secured in an upright position.



Proper manner to store gas cylinders inside buildings

1. Gas cylinders inside buildings shall be stored in a very protected, well ventilated, dry location.
 - Must be at least 20 feet (6.1 m) from combustible materials such as excelsior or oil.
 - Flammable and Oxidizer cylinders should not be stored together and need to be separated 20 feet minimum.
2. Cylinders should be stored in assigned places away from stairs, elevators, and gangways.
 - These assigned storage places shall be located where cylinders will not be knocked/damaged by falling/passing objects.

Safety steps when handling Gas Cylinders

1. **SECURE** cylinders properly at all times
2. **STORE** cylinders in cool, well, ventilated, fire-resistant areas in compliance with local state and federal regulations.
3. **PLACE** cylinders where will not be damaged by forklifts, knocked over or hit by falling objects.
4. **CLOSE** valves and **TIGHTEN** caps when not in use.
5. **INSPECT** cylinders for leaks and **CHECK** support brackets regularly for strength and integrity.
6. **MOVE** cylinders using hand trucks designed for the purpose.
7. **REPORT** leaks or any damage to your supervisor immediately.

Add pics later “Do Nots”